

SOUTH PRODUCTION NOTES

January 27, 2015
Shift Notes

BASF EMPLOYEES

64 Last Recordable
579 Last Lost Time

174 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Clean for Si-1624:

Finished.

Midnight shift: Short on personnel, continue cleaning

Day shift: Continued cleaning.

Afternoon shift:

#1 RC / Clean for Si 1624:

There are two bags on the first floor that are to be used as flush when we get to that point.

Midnight Shift: Reversed and hold

Day shift: Hold.

Afternoon shift:

Exhaust to Trimer when feeding

#2 MED line / Clean for Cu 0560:

Midnight shift: Need to close up and start dryer. Nalco totes brought to building (check on dry ice?)

Day Shift: Started batches with Kristen and R & D.

Afternoon Shift:

#2 RC/ Cu 0560:

Calciner on hold. Will need to light.

Midnight shift: Remove bag, break down discharge, operator grabbing MOD copy to set up for Cu 0560

Day Shift: No change. Will need to light calciner.

Afternoon Shift:

Exhaust to F1

#3 MED/ D 0703:

Midnight shift: Run until morning, then hold for maintenance PMs

Day Shift: Performing PM's. Restart this evening.

Afternoon Shift:

#3 RC / D 1780 NAQ :

Will need to rescreen bags 2,13,16,17, 18 at a feed rate of 400# per hour.

Midnight shift: Continue last rescreen bags. Will need to take off fines and oversize and label accordingly.

Day shift: See above for rescreen details.

Afternoon Shift:

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Tri-mer sump line hangers repaired. Continue when feed available

Midnight shift: No feed. Trimer was acid washed due to nozzles being clogged.

Day Shift: No change.

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu 0539:

Starting up Cu 0539. We need to get a surface area from every bag that comes off the calciner. This should be every 2 hours. Also continue to record the baghouse temp and exhaust DP on the calciner sheet.

Midnight Shift: Continue

Day shift: Continued until calciner kicked out. Will need to restart. Also the discharge spout is stuck in the down position. Work orders written.

Afternoon shift:

Exhaust to 5 DC

#6 RC & Dryer / D-0257

D 0257 done. Do not slam HC-11 elevator inner cage door!

Midnight shift: Need to start cleaning line

Day Shift: No change.

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Hold until Tuesday day shift. Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

Midnight Shift: National repaired. Hold until day shift for Grodecki.

Day Shift: Batch made. Continue on.

Afternoon Shift:

7 Tank KLP solution:

Tank 7 was finished over the weekend.

Midnight Shift: Hold until Tuesday day shift

Day Shift: Good to go.

Afternoon shift:

Old Pfaudler / D-0257:

Finished. Will need clean up instructions.

Midnight Shift: Hold

Day Shift: On hold.

Afternoon shift:

National Dryer: D-0222

Hold. DP on dust collector baghouse is out of range.

Midnight Shift: Repairs finished on the National. Ready to be fed.

Day shift: No change. Will need to feed the batch made on first shift.

Afternoon Shift:

PK Blender 3917 Pill Mix:

Use 0.24 for step 4 on batch sheet –per Bodmann. Written in MOD.

Midnight Shift: Cat B is in on dock #3. Start when manpower permits

Day shift: No change.

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

Midnight shift: NA

Day shift: NA

Tower 3 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift: Hold.
Afternoon shift:

Tower 6 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift: Hold.
Afternoon shift:

North Screener / Cu-0860:

Continue
Midnight shift: Continue
Day shift: Continued.
Afternoon shift:

South Screener / Cu-0860:

Continue
Midnight shift: Continue
Day shift: Continued.
Afternoon Shift:

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Trying to keep running
Midnight shift: Started up during shift. Day shift operator reported that dies not flush with turret and that Justin Quach was aware, and will assist operator on day shift Tuesday.
Day Shift: Ran alright.
Afternoon shift:

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Continue to run.
Midnight shift: Continue
Day Shift: Ran well.
Afternoon shift:

TK #2 / V 2046/V 2010:

Waiting for the go ahead approval for a pallet type set up(see Grodecki e-mail).
Midnight shift: Grodecki working on filter pan and pedestal set-up for #2 TK. He will hopefully have decision on type of set-up today.
Day Shift: on hold.
Afternoon shift:

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift:

Harrop Kiln / Al 3920:

Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift:

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now.

Midnight shift: Need to pump out 107 tank to WWTP, and flush approx. 500 gls water from tank 2 to belt to flush/rinse line

Day shift: Pumped out tank 107.

Afternoon Shift:

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)